

Composition & colour

- polyurethane
- clear, transparent

Properties

- good adhesion to various substrates
- exposure to U.V.-light and sunlight: good
- good resistance to various plasticisers, humidity, oxidation, oil

Resistance to temperatures

- service temperature from - 10°C to + 90°C
- the specified ambient temperature at which the adhesive still shows good holding strength, strongly depends on the surface, humidity, the load applied and the activated temperature

Application & bonding

- bonding obtained via HF- or ultra-sonic welding, heat or solvents
- bonding obtained via reactivation with ketone solvents (M.E.K.) reaches max. holding strength after +/- 4 days - the strength after a few minutes normally allows further processing
- application at room temperature (20°C +/-5°C)
- to be pressed together firmly
- the adhesive is not intended for removal and/or re-application

Important: please assure that the surface is compatible with the above-mentioned products

Surfaces

- must be free of oil, grease, dust, humidity, loose particles, silicones, monomeric plasticisers, paint or coating which is peeling off, ...
- should not be too uneven, brittle, soft or unstable
- should be suited for glueing upon
- should be roughened if too smooth
- should allow a good bond with most smooth and clean surfaces

Cleaning instructions

washing



bleaching



ironing

dry-
cleaningtumble
drier**Storage & shelf life**

- in a dry, dark, dust-free and well ventilated room
- storing at a constant temperature of 20°C (+/- 5 °C)
- if stored correctly: ca. 12 months shelf life

Removing adhesive residuals

- with acetone, M.E.K., ...

Important: please assure that the substrate is compatible with the above-mentioned products

Toxicity & safety precautions

- normal precautions for working with solvents should be observed

Tests by user & guarantees

The information above only serves as a general guideline.
We advise any user to determine the suitability
of the intended application through tests performed by himself.

All information, technical advice, recommendations & descriptive material on this product are based upon tests which are generally reliable, although we cannot fully guarantee the accuracy of these tests. The buyer, who is a professional user, will be bound to carry out all tests himself, in order to verify whether the goods are suited and can be used safely for the intended purpose. The only obligation of the seller may consist in replacing the goods of which the imperfection has been proven, insofar as the seller can be held liable for the imperfection under the present conditions. The buyer will protect and hold harmless the seller against any claim whatsoever which could be made by the private enduser on the account of his product liability. In the same way, the buyer will safeguard the seller for each claim made by third parties, exceeding the limitation of liability as stipulated herewith. In addition, we serve ourselves the right to subject the products to technical changes without prior notice. Please make sure that you have the latest version of the technical data sheet.